



TUNGALOY
ADD FORCE
ACCELERATED LINES

PROMOTIONS

Valid from July 1st, 2022 to December 15th, 2022



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INDUSTRY 4.0

www.tungaloy.com/us

EXCELLENT STABILITY FOR DEEP GROOVING AND PARTING-OFF DUE TO UNIQUE INSERT CLAMP

Newly developed clamping system provides higher tool rigidity, increased stability and reliability for deep grooving and parting-off.

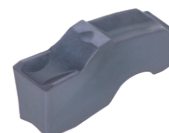
BUY 20 inserts

AND

GET 1 blade OR **1** holder

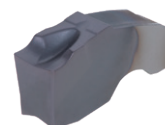
FREE
of charge!

Promo code: **TG161**



QGM

The first choice chipbreaker for grooving and parting-off



QGS

Sharp cutting edge for lower cutting force

BUY 10 inserts AND
1 block

AND

GET 1 blade OR **1** holder

FREE
of charge!

Promo code: **TG162***



QSER/L...



QSP...



CTBU...

*not fulfillable on webshop, must call customer service

Toolholder, Blade:

QSER/L... (Holder)

H = $\varnothing$.750", $\varnothing$ 1.00"

& $\varnothing$ 20 mm, $\varnothing$ 25 mm

QSP... (Blade)

H = $\varnothing$ 26 mm, $\varnothing$ 32 mm

CTBU... (Block)

H = $\varnothing$.750", $\varnothing$ 1.00", $\varnothing$ 1.250"

($\varnothing$ 20, $\varnothing$ 25, and $\varnothing$ 32 mm)

Insert:

QGM..., QGS...

CW = .078" ~ .197"

(2 - 5 mm)

Grade:

AH7025

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AN INDUSTRY FIRST! **FOUR EDGED ID GROOVING INSERT FOR PRE HOLE $\varnothing.413"$ ($\varnothing 10.5$ MM) AND LARGER**

Unique clamp design provides maximum tool rigidity and true positioning of insert and high repeatability, ensuring high part quality.

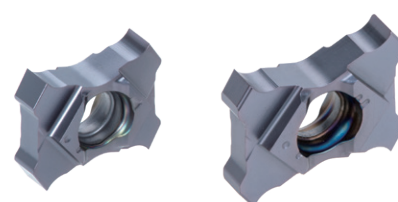
BUY 10 inserts

AND

GET 1 steel shank holder

FREE
of charge!

Promo code: **TG160**



TCIG10

TCIG12

Low cutting force chip breaker prevents vibration and provides fine surface finish

BUY 10 inserts

AND

GET 1 carbide shank holder at

50 %
additional discount!

Promo code: **TG160**

Toolholder:

A*STCIR/L (Steel shank)

DCONMS = $\varnothing.500"$, $\varnothing.625"$
($\varnothing 12$, $\varnothing 16$ mm)

E*STCIR/L (Carbide shank)

DCONMS = $\varnothing.500"$, $\varnothing.625"$
($\varnothing 12$, $\varnothing 16$ mm)

Insert:

TCIG10/12...

CW = $\varnothing.059"$ ~ $\varnothing.118"$
($\varnothing 1.5$ - $\varnothing 3$ mm)

Grade:

AH725



A*STCIR/L

E*STCIR/L

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THE ULTIMATE SOLUTION FOR *HIGH FEED GROOVING AND PARTING-OFF*

Strong holder design ensures excellent stability and productivity during demanding applications.

BUY 20 inserts

AND

GET 1 blade

FREE
of charge!

Promo code: **TG158**

**BUY 10 inserts AND
1 block**

AND

GET 1 blade

FREE
of charge!

Promo code: **TG159***

Insert:

DGM..., SGM..., DGS..., SGS..., DGL...

CW = .079" ~ .157" (2 - 4 mm)

QGM..., QGS...

CW = .079" ~ .197" (2 - 5 mm)

Grade:

AH7025

Blade:

CHGP...

CUTDIA = $\phi 2.047"$, $\phi 3.228"$
($\phi 52$ and $\phi 82$)

QSG...

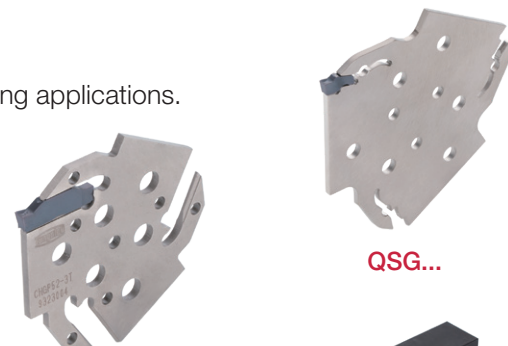
CUTDIA = $\phi 2.047"$, $\phi 3.228"$, $\phi 4.724"$
($\phi 52$, $\phi 82$ and $\phi 120$ mm)

Block:

CHTBR/L...

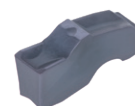
H = $\phi .0750"$, $\phi 1.00"$, $\phi 1.25"$
(20, 25 and 32 mm)

*not fulfillable on webshop, must
call customer service



CHGP...

QSG...

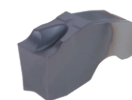


QGM...



CHTBR/L...

The first choice chipbreaker
for grooving and parting-off



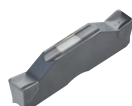
QGS...

Sharp cutting edge for
lower cutting force



DGL...

Specially designed
chipbreaker for machining
of gummy material



DGM...

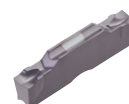
(Two cornered type)



SGM...

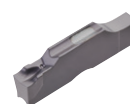
(One cornered type)

The first choice for grooving and parting-off.
Smooth chip evacuation well-designed edge
with high strength



DGS...

(Two cornered type)



SGS...

(One cornered type)

Lower cutting force with extremely sharp cutting
edge

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6-CORNER CBN INSERT FOR MORE RELIABLE, ECONOMICAL AND PRODUCTIVE I.D. TURNING OF HARD PARTS

ADD double-sided CBN inserts with **WavyJoint** brazing technology for light cutting action of positive inserts

BUY 5 CBN inserts
AND
GET 1 holder

FREE
of charge!
Promo code: **TG163**

Insert:

6QS-WXGQ...

RE = .008" ~ .031"
(0.2 - 0.8 mm)

6QS-WXGU-HP**

RE = .016", .031"
(0.4, 0.8 mm)

Grade:

BXA20, BXA10

Toolholder:

A-SWLXR/L...

DCONMS = $\varnothing$.375" ~ $\varnothing$.750"
($\varnothing$ 10 - $\varnothing$ 20 mm)

E-SWLXR/L...

DCONMS = $\varnothing$.375" ~ $\varnothing$.750"
($\varnothing$ 10 - $\varnothing$ 20 mm)



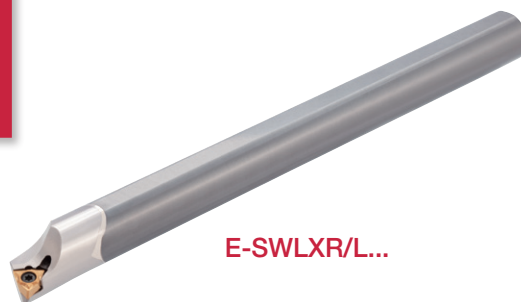
6QS-WXGU-HP**

The **HP chipbreaker** provides excellent surface quality and good chip control.



6QS-WXGQ...

Double-sided insert with six positive cutting edges for excellent cost-per-edge economy for reduced tool cost.



E-SWLXR/L...



A-SWLXR/L...

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HIGH PERFORMANCE AND PROFITABILITY IN HIGH-FEED MILLING OPERATIONS

ADD more cutting edges per insert to your machining operations

BUY 10 inserts per pocket

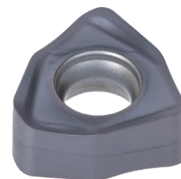
up to max 50 inserts

AND

GET 1 cutter

FREE
of charge!

Promo code: **TG164**



WXMU03-MM

Economical double-sided inserts with six cutting edges

Insert:

WXMU03-MM

APMX = .039"

(1 mm)

Grade:

AH3225, AH8015

Bore type:

TXWX03...

DCX = $\varnothing$ 1.50", $\varnothing$ 2.00"

($\varnothing$ 40, $\varnothing$ 50 mm)

Shank type:

EXWX03... (Short type)

DCX = $\varnothing$.625" ~ $\varnothing$ 1.25"

($\varnothing$ 16 - $\varnothing$ 32 mm)

EXWX03L (Long type)**

DCX = $\varnothing$.625" ~ $\varnothing$ 1.25"

($\varnothing$ 16 - $\varnothing$ 32 mm)

Modular type:

HXWX03...

DCX = $\varnothing$ 16 - $\varnothing$ 32 mm



HXWX03...



TXWX03...



EXWX03...

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ALL-ROUND CUTTER WITH CENTER CUTTING CAPABILITY FOR ULTIMATE MACHINING VERSATILITY — FROM SHOULDER MILLING TO HOLE MAKING

ADD high cost-per-edge economy with four-edged inserts

BUY 10 inserts
per pocket

AND

GET 1 cutter

FREE
of charge!
Promo code: **TG165**



LXMU-MM**

Four total cutting edges for highest insert economy

Insert:

LXMU08/10/12-MM

APMX = .276" ~ .433"
(7 - 11 mm)

Grade:

AH3225, AH8015, AH120

Shank type:

EVLX08/10/12... (Short type)

DC = $\varnothing$.625" ~ $\varnothing$ 1.00"
($\varnothing$ 16 - $\varnothing$ 25 mm)

EVLX08/10/12L** (Long type)

DC = $\varnothing$.625" ~ $\varnothing$ 1.00"
($\varnothing$ 16 - $\varnothing$ 26 mm)

Modular type:

HVLX08/10/12...

DC = $\varnothing$ 16 - $\varnothing$ 25 mm



EVLX...



HVLX...

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EXTREMELY COST-EFFICIENT SHOULDER MILL SERIES UNVEILS CUTTERS *IN SMALLER DIAMETERS THAN EVER BEFORE*

Tung-Tri 04 boasts an innovative insert geometry, featuring a super high rake for a small diameter cutter, which significantly reduces cutting forces while eliminating chatter and edge chipping.

BUY 10 inserts per pocket
up to max 50 inserts
AND
GET 1 cutter

FREE
of charge!
Promo code: TG166



TOMT04-MM

Single-sided,
3 cornered
insert with MM
chipbreaker

Insert:

TOMT04-MM

Max.ap = .138"

(3.5 mm)

RE = .0157", .0315"

(0.4, 0.8 mm)

Grade:

AH3225, AH8015, AH120

Shank type:

EPA04R... (Short type)

DC = ø8 - ø25 mm

EPA04RL** (Long type)

DC = ø10 - ø25 mm



EPA04...



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Jun. 2022 (TJ)