


Don't let batteries bring you down!

As a yearly preventive maintenance step, the batteries in your FANUC robot should be changed to ensure that vital programming is protected from power failure.

 **Keep power ON.**
Press ESTOP button to prohibit robot motion.



Unscrew cover plate on base of robot to access battery compartment.

See robot manual for more information.



ROBOT BATTERY ALARM CODES



The following alarm codes will appear on the Teach Pendant.

SRVO-65 WARN BLAL: The pulse coder batteries are low. Replace the pulse coder batteries while the controller power is turned ON. Do NOT turn the power off to replace batteries.

If batteries are not replaced when the above code appears, the below code will appear when the batteries are drained to zero.

SVRO-062 SERVO BZAL: The pulse coder batteries are drained to zero. Replace the pulse coder batteries and master the robot. You may have to reset the pulse coder to clear this alarm. Refer to the SPC RESET procedure SRVO-038 and cycle the controller power. The controller may come back up with a SRVO-038 and require a second SPC_RESET.



Your FANUC Robotics Specialists
Productivity Automation Department

763.476.8600 www.productivity.com

