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# Workholding Specifically Designed For Your HAAS Machining Center



# CHICK

Efficiency Through Workholding Innovation



Automation Inc.

Table of Contents

HAAS MODEL\*

TM-1 .....	3
TM-2 .....	4
TM-1 (P).....	5
MINIMILL & SUPER MINIMILL.....	6
VF-1.....	7
VF-2.....	8
VF-2YT.....	9
VF-3.....	10
VF-3YT (40 Taper) .....	11
VF-3YT (50 Taper) .....	12
VF-4.....	13

VF-5.....	14
VF-6.....	15
VF-3/4 APC/Q .....	16
MDC-500 .....	17
VM-2 .....	18
VM-3 .....	19
EC-300.....	20
EC-400.....	21
EC-500.....	22
HRT-160.....	23
HRT-210.....	24
HRT-310.....	25

\*Chick designs workholding packages for the standard SAE tables and pallets, and also for the optional metric tables and pallets. Before ordering, verify which style pallet and table is installed on your machine.

# What is a Workholding Package?

Chick has taken the work out of choosing workholding for your machine by designing Workholding Packages specifically for your vertical or horizontal machining center. Every workholding package from Chick is designed to optimize your machining center's work envelope and ships complete with all necessary hardware required for installation.

Chick designs several options to choose from to meet your machining center's needs and to ensure the most efficient workholding for your needs. Workholding Packages increase your efficiency with:

- Optimal placement in your work envelope
- Elimination of the 'dead zone' on your HMC
- Optimum productivity on your VMC
- Enhanced rigidity compared to other designs
- Out-Of-The-Box installation

# Chick Workholding is...

Chick reduces the inefficiencies of CNC Machining, and we do this simply through workholding. Chick works with successful companies like yours that want to increase production.

Chick Workholding Solutions will work with your company to:

## **DELIVER FASTER SETUPS**

If your machine is down for set up, then your company is not making money. Chick works to speed setups in minutes with our QwikChange Accessories. A variety of accessories can be applied to hold any part or configuration. Moveable jaws snap on/off with no tools necessary, and fixed jaws can be changed fast and easy by removing 2 bolts for accurate and repeatable relocation.

By utilizing Chick Foundations, a variety of fixtures can be changed quickly and accurately.

## **WORK SMARTER NOT HARDER**

Chick wants to simplify your life. Chick can help you increase production with:

### **FASTER PART CHANGES**

- Versatility to hold multiple or difficult parts
- Indexing solutions to deliver more from Vertical Machining Centers
- Horizontal solutions eliminate the 'Dead Zone'.

### **PRODUCE MORE PARTS PER SHIFT**

You can produce more parts each shift without investing in new machines or tooling. Chick can maximize your machining center even on small batch sizes:

- Hold more parts
- Change jobs quickly
- Utilize labor more effectively

### **UNCHAIN YOURSELF FROM YOUR FIXTURING**

Fixturing does not need to be a limitation. Gain freedom with solutions that deliver:

- WalkAway Time
- Versatility with QwikChange Accessories
- Ability to grow with your business

### **GAIN COMPETITIVENESS**

By utilizing workholding to make more money and compete in a fast-paced global world.

### **SUPPORT**

Our mission is to deliver efficiency through workholding innovation, but we know it only comes together with support. Our Customer Care team, available at 800-332-4425, can assist you in choosing the appropriate workholding package.

Support is also available one click away at [www.ChickWorkholding.com](http://www.ChickWorkholding.com). Available on the site:

- Product Information Packets containing all the relative information from dimensions to capacity to machine-specific mounting info.
- CAD Drawings in both 2D and 3D ready for import into your software package, taking the burden off of your programmers.
- Additional Workholding Package options for your machine.

# Haas TM-1



## CHICK WORKHOLDING PACKAGES



### PACKAGE 2

**5VP-HAAS-00304 (SAE Table)**  
**5VP-HAAS-00307 (Metric Table)**

This package includes two **081-1205** 50mm (2") wide, dual-station workholding systems with a Foundation for the Haas TM-1 and all necessary mounting hardware.

Up to (15) **081-1205** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1060mm x 305mm



### PACKAGE 1

**5VP-HAAS-00303 (SAE Table)**  
**5VP-HAAS-00306 (Metric Table)**

This package includes two **5QL1030-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas TM-1 and all necessary mounting hardware.

Up to (7) **5QL1030-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1060mm x 305mm



### PACKAGE 3

**5VP-HAAS-0305 (SAE Table)**  
**5VP-HAAS-0308 (Metric Table)**

A 1060mm x 305mm Foundation only package is also available for the Haas TM-1

# Haas TM-2

## CHICK WORKHOLDING PACKAGES



### PACKAGE 1

**5VP-HAAS-00249 (SAE Table)**  
**5VP-HAAS-00284 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas TM-2 and all necessary mounting hardware.

Up to (10) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1310mm x 398mm



### PACKAGE 2

**5VP-HAAS-00250 (SAE Table)**  
**5VP-HAAS-00285 (Metric Table)**

This package includes two **5QL1540-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas TM-2 and all necessary mounting hardware.

Up to (7) **5QL1540-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1310mm x 398mm



### PACKAGE 3

**5VP-HAAS-00251 (SAE Table)**  
**5VP-HAAS-00286 (Metric Table)**

A 1310mm x 398mm Foundation only package is also available for the Haas TM-2.

# Haas TM-1P



## CHICK WORKHOLDING PACKAGES



### PACKAGE 2

**5VP-HAAS-00146 (SAE Table)**  
**5VP-HAAS-00282 (Metric Table)**

This package includes two **081-1205** 50mm (2") wide, dual-station workholding systems with a Foundation for the Haas TM-1P and all necessary mounting hardware.

Up to (15) **081-1205** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1248mm x 305mm



### PACKAGE 1

**5VP-HAAS-00145 (SAE Table)**  
**5VP-HAAS-00281 (Metric Table)**

This package includes two **5QL1030-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas TM-1P and all necessary mounting hardware.

Up to (7) **5QL1030-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1248mm x 305mm



### PACKAGE 3

**5VP-HAAS-00147 (SAE Table)**  
**5VP-HAAS-00283 (Metric Table)**

A 1248mm x 305mm Foundation only package is also available for the Haas TM-1P.

# Haas MINIMILL and SUPER MINIMILL

## CHICK WORKHOLDING PACKAGES



### PACKAGE 1

**5VP-HAAS-00218 (SAE Table)**  
**5VP-HAAS-00227 (Metric Table)**

This package includes two **5QL1030-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas MiniMill/Super MiniMill and all necessary mounting hardware.

Up to (4) **5QL1030-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 748mm x 351.5mm



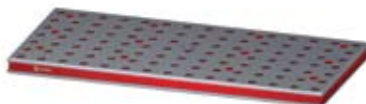
### PACKAGE 2

**5VP-HAAS-00219 (SAE Table)**  
**5VP-HAAS-00228 (Metric Table)**

This package includes two **081-1205** 50mm (2") wide, dual-station workholding systems with a Foundation for the Haas MiniMill/Super MiniMill and all necessary mounting hardware.

Up to (7) **081-1205** Qwik-Loks can be included in this package.

**Foundation Size:**  
 748mm x 351.5mm



### PACKAGE 3

**5VP-HAAS-00220 (SAE Table)**  
**5VP-HAAS-00229 (Metric Table)**

A 748mm x 351.5mm Foundation only package is also available for the Haas MiniMill/Super MiniMill.

# Haas VF-1



## CHICK WORKHOLDING PACKAGES



### PACKAGE 2

**5VP-HAAS-00241 (SAE Table)**  
**5VP-HAAS-00190 (Metric Table)**

This package includes two **5QL1540-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-1 and all necessary mounting hardware.

Up to (3) **5QL1540-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 748mm x 406mm



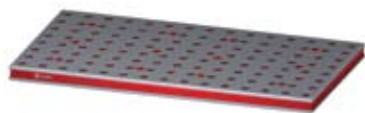
### PACKAGE 1

**5VP-HAAS-00185 (SAE Table)**  
**5VP-HAAS-00189 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-1 and all necessary mounting hardware.

Up to (5) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 748mm x 406mm



### PACKAGE 3

**5VP-HAAS-00188 (SAE Table)**  
**5VP-HAAS-00191 (Metric Table)**

A 748mm x 406mm Foundation only package is also available for the Haas VF-1.

# Haas VF-2

## CHICK WORKHOLDING PACKAGES



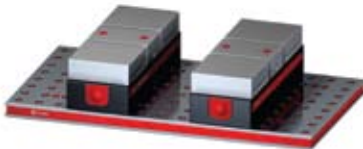
### PACKAGE 1

**5VP-HAAS-00192 (SAE Table)**  
**5VP-HAAS-00195 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-2 and all necessary mounting hardware.

Up to (7) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 948mm x 406mm



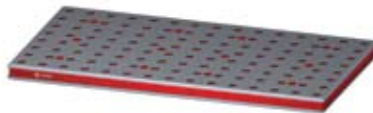
### PACKAGE 2

**5VP-HAAS-00245 (SAE Table)**  
**5VP-HAAS-00196 (Metric Table)**

This package includes two **5QL1540-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-2 and all necessary mounting hardware.

Up to (5) **5QL1540-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 948mm x 406mm



### PACKAGE 3

**5VP-HAAS-00194 (SAE Table)**  
**5VP-HAAS-00197 (Metric Table)**

A 948mm x 406mm Foundation only package is also available for the Haas VF-2.

# Haas VF-2YT



## CHICK WORKHOLDING PACKAGES



### PACKAGE 2

**5VP-HAAS-00164 (SAE Table)**  
**5VP-HAAS-00231 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-2YT and all necessary mounting hardware.

Up to (7) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 948mm x 508mm



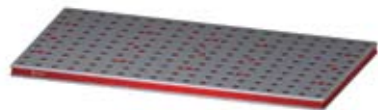
### PACKAGE 1

**5VP-HAAS-00163 (SAE Table)**  
**5VP-HAAS-00230 (Metric Table)**

This package includes two **5QL1550-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-2YT and all necessary mounting hardware.

Up to (5) **5QL1550-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 948mm x 508mm



### PACKAGE 3

**5VP-HAAS-00165 (SAE Table)**  
**5VP-HAAS-00232 (Metric Table)**

A 948mm x 508mm Foundation only package is also available for the Haas VF-2YT.

# Haas VF-3

## CHICK WORKHOLDING PACKAGES



### PACKAGE 1

**5VP-HAAS-00198 (SAE Table)**  
**5VP-HAAS-00201 (Metric Table)**

This package includes two **5QL1550-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-3 and all necessary mounting hardware.

Up to (6) **5QL1550-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1248mm x 508mm



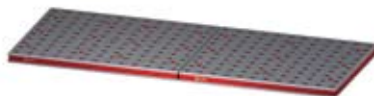
### PACKAGE 2

**5VP-HAAS-00199 (SAE Table)**  
**5VP-HAAS-00202 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-3 and all necessary mounting hardware.

Up to (10) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1248mm x 508mm



### PACKAGE 3

**5VP-HAAS-00200 (SAE Table)**  
**5VP-HAAS-00203 (Metric Table)**

A 1248mm x 508mm Foundation only package is also available for the Haas VF-3.

# Haas VF-3YT (40 TAPER)



## CHICK WORKHOLDING PACKAGES

### PACKAGE 2

**5VP-HAAS-00128 (SAE Table)**  
**5VP-HAAS-00288 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-3YT (40 Taper) and all necessary mounting hardware.

Up to (10) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1448mm x 679mm



### PACKAGE 1

**5VP-HAAS-00127 (SAE Table)**  
**5VP-HAAS-00287 (Metric Table)**

This package includes two **5QL1550-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-3YT (40 Taper) and all necessary mounting hardware.

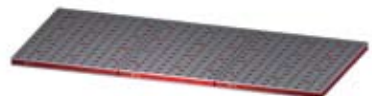
Up to (6) **5QL1550-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1448mm x 679mm

### PACKAGE 3

**5VP-HAAS-00129 (SAE Table)**  
**5VP-HAAS-00289 (Metric Table)**

A 1448mm x 679mm Foundation only package is also available for the Haas VF-3YT (40 Taper).



# Haas VF-3YT (50 TAPER)

## CHICK WORKHOLDING PACKAGES



### PACKAGE 1

**5VP-HAAS-00130 (SAE Table)**  
**5VP-HAAS-00290 (Metric Table)**

This package includes two **5QL1550-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-3YT (50 Taper) and all necessary mounting hardware.

Up to (6) **5QL1550-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1348mm x 660mm



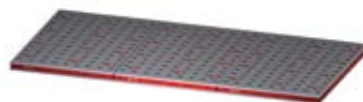
### PACKAGE 2

**5VP-HAAS-00131 (SAE Table)**  
**5VP-HAAS-00291 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-3YT (50 Taper) and all necessary mounting hardware.

Up to (10) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1348mm x 660mm



### PACKAGE 3

**5VP-HAAS-00132 (SAE Table)**  
**5VP-HAAS-00292 (Metric Table)**

A 1348mm x 660mm Foundation only package is also available for the Haas VF-3YT (50 Taper).

# Haas VF-4



## CHICK WORKHOLDING PACKAGES

### PACKAGE 2

**5VP-HAAS-00205 (SAE Table)**  
**5VP-HAAS-00208 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-4 and all necessary mounting hardware.

Up to (12) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1348mm x 508mm



### PACKAGE 1

**5VP-HAAS-00204 (SAE Table)**  
**5VP-HAAS-00207 (Metric Table)**

This package includes two **5QL1550-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-4 and all necessary mounting hardware.

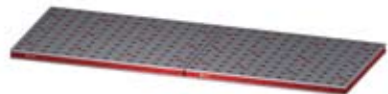
Up to (8) **5QL1550-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1348mm x 508mm

### PACKAGE 3

**5VP-HAAS-00110 (SAE Table)**  
**5VP-HAAS-00209 (Metric Table)**

A 1348mm x 508mm Foundation only package is also available for the Haas VF-4.



# Haas VF-5

## CHICK WORKHOLDING PACKAGES



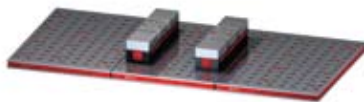
### PACKAGE 1

**5VP-HAAS-00101 (SAE Table)**  
**5VP-HAAS-00103 (Metric Table)**

This package includes two **5QL1550-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-5 and all necessary mounting hardware.

Up to (8) **5QL1550-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1348mm x 660mm



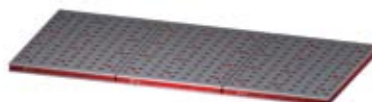
### PACKAGE 2

**5VP-HAAS-00102 (SAE Table)**  
**5VP-HAAS-00105 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-5 and all necessary mounting hardware.

Up to (12) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1348mm x 660mm



### PACKAGE 3

**5VP-HAAS-00100 (SAE Table)**  
**5VP-HAAS-00104 (Metric Table)**

A 1348mm x 660mm Foundation only package is also available for the Haas VF-5.

# Haas VF-6



## CHICK WORKHOLDING PACKAGES

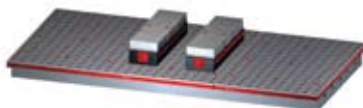
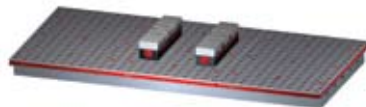
### PACKAGE 2

**5VP-HAAS-00142 (SAE Table)**  
**5VP-HAAS-00225 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-6 and all necessary mounting hardware.

Up to (15) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1648mm x 811mm



### PACKAGE 1

**5VP-HAAS-00141 (SAE Table)**  
**5VP-HAAS-00224 (Metric Table)**

This package includes two **5QL1550-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-6 and all necessary mounting hardware.

Up to (10) **5QL1550-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1648mm x 811mm

### PACKAGE 3

**5VP-HAAS-00143 (SAE Table)**  
**5VP-HAAS-00226 (Metric Table)**

A 1648mm x 811mm Foundation only package is also available for the Haas VF-6.



# Haas VF-3/4 APC/Q

## CHICK WORKHOLDING PACKAGES



### PACKAGE 1

**5VP-HAAS-00159 (SAE Table)**  
**5VP-HAAS-00293 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VF-3/4 APC/Q and all necessary mounting hardware.

Up to (10) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1016mm x 482mm



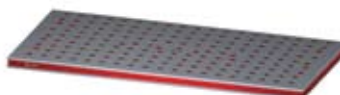
### PACKAGE 2

**5VP-HAAS-00160 (SAE Table)**  
**5VP-HAAS-00294 (Metric Table)**

This package includes two **5QL1540-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VF-3/4 APC/Q and all necessary mounting hardware.

Up to (6) **5QL1540-AL** Qwik Loks can be included in this package.

**Foundation Size:**  
 1016mm x 482mm



### PACKAGE 3

**5VP-HAAS-00161 (SAE Table)**  
**5VP-HAAS-00295 (Metric Table)**

A 1016mm x 482mm Foundation only package is also available for the Haas VF-3/4 APC/Q.

# Haas MDC-500



## CHICK WORKHOLDING PACKAGES



### PACKAGE 2 5VP-HAAS-00280

This package includes two **081-1205** 50mm (2") wide, dual-station workholding systems with a Foundation for the Haas MDC-500 and all necessary mounting hardware.

Up to (9) **081-1205** Qwik-Loks can be included in this package.

**Foundation Size:**  
508mm x 324mm

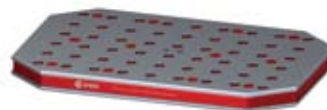


### PACKAGE 1 5VP-HAAS-00015

This package includes two **5QL1030-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas MDC-500 and all necessary mounting hardware.

Up to (4) **5QL1030-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
508mm x 324mm



### PACKAGE 3 5VP-HAAS-00056

A 508mm x 324mm Foundation only package is also available for the Haas MDC-500.

# Haas VM-2

## CHICK WORKHOLDING PACKAGES



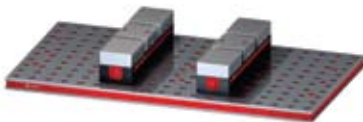
### PACKAGE 1

**5VP-HAAS-00115 (SAE Table)**  
**5VP-HAAS-00233 (Metric Table)**

This package includes two **5QL1550-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VM-2 and all necessary mounting hardware.

Up to (5) **5QL1550-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 948mm x 508mm



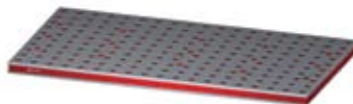
### PACKAGE 2

**5VP-HAAS-00116 (SAE Table)**  
**5VP-HAAS-00234 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VM-2 and all necessary mounting hardware.

Up to (7) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 948mm x 508mm



### PACKAGE 3

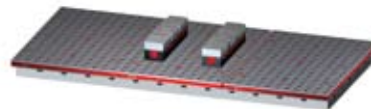
**5VP-HAAS-00117 (SAE Table)**  
**5VP-HAAS-00235 (Metric Table)**

A 948mm x 508mm Foundation only package is also available for the Haas VM-2.

# Haas VM-3



## CHICK WORKHOLDING PACKAGES



### PACKAGE 2

**5VP-HAAS-00269 (SAE Table)**  
**5VP-HAAS-00237 (Metric Table)**

This package includes two **5QL1040-AL** 100mm (4") wide, dual-station workholding systems with a Foundation for the Haas VM-3 and all necessary mounting hardware.

Up to (10) **5QL1040-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1448mm x 679mm



### PACKAGE 1

**5VP-HAAS-00114 (SAE Table)**  
**5VP-HAAS-00236 (Metric Table)**

This package includes two **5QL1550-AL** 150mm (6") wide, dual-station workholding systems with a Foundation for the Haas VM-3 and all necessary mounting hardware.

Up to (6) **5QL1550-AL** Qwik-Loks can be included in this package.

**Foundation Size:**  
 1448mm x 679mm



### PACKAGE 3

**5VP-HAAS-00113 (SAE Table)**  
**5VP-HAAS-00238 (Metric Table)**

A 1448mm x 679mm Foundation only package is also available for the Haas VM-3.

# Haas EC-300

## CHICK WORKHOLDING PACKAGES



**PACKAGE 1**  
**5HP-HAAS-00016 (SAE Pallet)**  
**5HP-HAAS-00045 (Metric Pallet)**

This package includes one **5ML1040-41** 100mm (4") wide, eight-station workholding system for the Haas EC-300 and all necessary mounting hardware.

Package includes a 300mm full coverage baseplate.



**PACKAGE 2**  
**5HP-HAAS-00017 (SAE Pallet)**  
**5HP-HAAS-00046 (Metric Pallet)**

This package includes one **5ML1040-61** 100mm (4") wide, twelve-station (six-sided) workholding system for the Haas EC-300 and all necessary mounting hardware.

Package includes a 300mm full coverage baseplate.



**PACKAGE 3**  
**5HP-HAAS-00162 (SAE Pallet)**  
**5HP-HAAS-00296 (Metric Pallet)**

This package includes one **082-4202** 50mm (2") wide, four-sided double stack, sixteen-station workholding system for the Haas EC-300 and all necessary mounting hardware.

Package includes a 300mm full coverage baseplate.

# Haas EC-400



## CHICK WORKHOLDING PACKAGES



### PACKAGE 2

**5HP-HAAS-00026 (SAE Pallet)**  
**5HP-HAAS-00074 (Metric Pallet)**

This package includes one **5ML1040-41** 100mm (4") wide, eight-station workholding system for the Haas EC-400 and all necessary mounting hardware.

Package includes a 208mm (SAE) or 250mm (Metric) center locating baseplate.

Optional 400mm full coverage baseplate available. **5HP-HAAS-00096 (SAE Pallet)**  
**5HP-HAAS-00109 (Metric Pallet)**



### PACKAGE 1

**5HP-HAAS-00025 (SAE Pallet)**  
**5HP-HAAS-00073 (Metric Pallet)**

This package includes one **5ML1550-41** 150mm (6") wide, eight-station workholding system for the Haas EC-400 and all necessary mounting hardware.

Package includes a 208mm (SAE) or 250mm (Metric) center locating baseplate.

Optional 400mm full coverage baseplate available **5HP-HAAS-00001 (SAE Pallet)**  
**5HP-HAAS-00119 (Metric Pallet)**



### PACKAGE 3

**5HP-HAAS-00184 (SAE Pallet)**  
**5HP-HAAS-00297 (Metric Pallet)**

This package includes one **5ML1550-61** 150mm (6") wide, twelve-station (six-sided) workholding system for the Haas EC-400 and all necessary mounting hardware.

Package includes a 400mm full coverage baseplate.

# Haas EC-500

## CHICK WORKHOLDING PACKAGES



### PACKAGE 1

**5HP-HAAS-00075 (SAE Pallet)**  
**5HP-HAAS-00298 (Metric Pallet)**

This package includes one **5ML1550-41** 150mm (6") wide, eight-station workholding system for the Haas EC-500 and all necessary mounting hardware.

Package includes a 240mm center locating baseplate.

Optional 500mm full coverage baseplate available. **5HP-HAAS-00090 (SAE Table)**  
**5HP-HAAS-00301 (Metric Table)**



### PACKAGE 2

**5HP-HAAS-00168 (SAE Pallet)**  
**5HP-HAAS-00299 (Metric Pallet)**

This package includes one **5ML1550-61** 150mm (6") wide, twelve-station (six-sided) workholding system for the Haas EC-500 and all necessary mounting hardware.

Package includes a 500mm full coverage baseplate.



### PACKAGE 3

**5HP-HAAS-00173 (SAE Pallet)**  
**5HP-HAAS-00266 (Metric Pallet)**

This package includes one **5ML1550-41-12** 150mm (6") wide, twelve-station workholding system for the Haas EC-500 and all necessary mounting hardware.

Package includes a 450mm x 250mm center locating baseplate.

Optional 500mm full coverage baseplate available. **5HP-HAAS-00313 (SAE Pallet)**  
**5HP-HAAS-00314 (Metric Pallet)**

# HRT-160



## CHICK WORKHOLDING PACKAGES



### PACKAGE 1 5RP-HAAS-00309

This package includes one **082-4201** 50mm (2") wide, eight-station workholding system for the Haas HRT-160 and all necessary mounting hardware.

For installation, Chick Indexer Subsystem Packages must be coupled with a Chick Foundation that corresponds to your machine.



### PACKAGE 2 5RP-HAAS-00310

This package includes one **082-4202** 50mm (2") wide, sixteen-station (double stack) workholding system for the Haas HRT-160 and all necessary mounting hardware.

For installation, Chick Indexer Subsystem Packages must be coupled with a Chick Foundation that corresponds to your machine.

# HRT-210

## CHICK WORKHOLDING PACKAGES



### PACKAGE 1 5RP-HAAS-00255

This package includes one **5ML1040-41** 100mm (4") wide, eight station workholding system for the Haas HRT-210 and all necessary mounting hardware.

For installation, Chick Indexer Subsystem Packages must be coupled with a Chick Foundation that corresponds to your machine.



### PACKAGE 2 5RP-HAAS-00302

This package includes one **082-4202** 50mm (2") wide, sixteen-station (double stack) workholding system for the Haas HRT-210 and all necessary mounting hardware.

For installation, Chick Indexer Subsystem Packages must be coupled with a Chick Foundation that corresponds to your machine.

# HRT-310



## CHICK WORKHOLDING PACKAGES



### PACKAGE 1 5RP-HAAS-00311

This package includes one **5ML1550-41** 150mm (6") wide, eight-station workholding system for the Haas HRT-310 and all necessary mounting hardware.

For installation, Chick Indexer Subsystem Packages must be coupled with a Chick Foundation that corresponds to your machine.



### PACKAGE 2 5RP-HAAS-00312

This package includes one **5ML1040-41** 100mm (4") wide eight station workholding system for the Haas HRT-310 and all necessary mounting hardware.

For installation, Chick Indexer Subsystem Packages must be coupled with a Chick Foundation that corresponds to your machine.



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Additional workholding packages for Haas Machining  
centers are available at [www.ChickWorkholding.com](http://www.ChickWorkholding.com)