

# Unlimited performance. Limited-time FREE offer.

*Kennametal solid-carbide drills deliver unmatched speed and productivity. Now, get a FREE Drill Reconditioning with every eligible drill purchased!*



**Hurry! Offer expires June 30, 2010.**

*(Card may be redeemed until 9/30/10.)*

## Here's all you need to do:

- 1 Purchase an eligible Solid-Carbide Drill from our Holmaking catalog 8070 or Innovations catalog 2009 and 2010.
- 2 We will then send you your drill and a FREE reconditioning card.
- 3 When your drill requires reconditioning, send it, along with your FREE reconditioning card, to the regrinding facility for your region (see inside).
- 4 Your reconditioned tool will be returned to you safely, rapidly, and free of charge.



Productivity Inc®

## Productivity Inc®

WWW.PRODUCTIVITY.COM

**MINNESOTA**  
15150 25th Ave. N  
Minneapolis, MN 55447  
Phone: 763.476.4196

**NEBRASKA**  
8402 South 117th St.  
Omaha, NE 68128  
Phone: 402.330.2323

**IOWA**  
9440 Atlantic Drive SW  
Cedar Rapids, IA 52404  
Phone: 319.632.4288

# Regrind Network for the Americas

## ELIGIBLE PRODUCTS

### **Catalog Series:**

B105, B125, B210, B211, B212, B221, B222, B224, B225, B254, B255, B256, B271, B272, B273, B274, B284, B285, B291, B292, B411, B707, B966, B977, B978, K105, K125, K210, K211, K212, K224, K225, K226, K254, K255, K256, K284, K285, K411

## PROMOTION PERIOD

February 1, 2010, to June 30, 2010

## CARD EXPIRATION DATE

September 30, 2010

## HOW TO REDEEM

Send this card, along with your regrindable drill, to:

### ***If you're in PA, NY, ME, NH, VT, MA, CT, NJ, OH, WV, MD, NC, SC, or VA***

Better Edge  
401 Porter Avenue  
Scottsdale, PA 15683  
724.887.5546

**OR**

Kennametal Reconditioning Center  
11245 Giordano Court  
Huntley, IL 60142  
800.932.3920 (toll-free)  
847.659.1031

### ***If you're in WI, ND, SD, MI (Upper Peninsula ONLY), IL (Stephenson County ONLY), or IA (Dubuque, Clayton, or Allamake Counties ONLY)***

Christensen Machinery  
& Supply Co., Inc.  
1101 56th Avenue  
Monominee, MI 49858  
800.733.5541

**OR**

Kennametal Reconditioning Center  
Huntley, IL location

### ***If you're in British Columbia or Alberta, Canada***

Rejent Tool  
9416 62nd Avenue  
Edmonton, Alberta T6E 0C9  
877.842.1606

### ***If you're in Mexico***

3G Herramientas  
Espinosa 1035 Ote. Centro  
Monterrey, N.L.  
(81) 8342.9314

### ***If you're in Latin America***

Kennametal do Brasil  
Rua Eduardo Borsari  
1715 Distrito Industrial  
Indaiatuba, Sao Paulo, Brazil 13347-320  
(55).19.3936.9200 or 0800.116.115  
bra.marketing@kennametal.com

### ***If you're in the Caribbean or anywhere else in the USA or Canada***

Kennametal Reconditioning Center  
Huntley, IL location

# Kennametal's Solid-Carbide Drill Program Delivers:

## Increased productivity

Kennametal Solid-Carbide Drills are the world's fastest!

## High process reliability

through material and application — specific designs, including point and flute geometry, grade, and coating!



## Innovative design concepts

HP-, Y-TECH-, Flat Bottom-, and Deep-Hole Drills offer outstanding speed, hole quality, and tool life!

## Kennametal Reconditioning Service

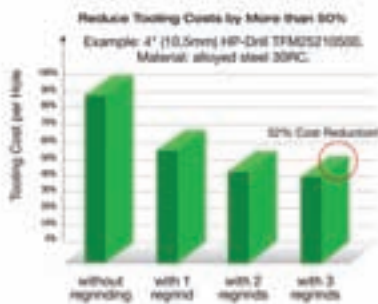
offers superior quality, like-new performance in fast turnaround time, and is easy to use!

## Anyone Can Regrind Your Tools — Only Kennametal Can Truly Recondition Them!

### Why recondition?

Our Reconditioning Services help optimize the total value of your metalcutting tools throughout their entire life cycle by giving them “like-new” performance characteristics — with rapid turnaround time — so the tools you need are always on-hand and perform just like new.

By sending your worn drills for reconditioning, you will get:



- Proprietary geometry.
- Certified coatings.
- Superior quality.
- Like-new performance.
- Fast turnaround time.
- Application support throughout the entire tool life cycle.

### ***Tools can often be reconditioned up to five times!***

#### ***Reconditioning Services make perfect sense***

Our Reconditioning Services deliver considerable savings throughout the life of your cutting tools and can reduce your overall tooling costs by more than 50%.

#### ***How does it work?***

Contact your Authorized Distributor to get started.

# Included Products — Kennametal Solid-Carbide Drills

standard = bold	Through Coolant	Flood Coolant	MQL	Dry	Deep Hole	Flat Bottom	Kenna Universal
<b>P = Steel</b>	B224_HP B225_HP B226_HP B256	B221_HP B222_HP	B221_HP, B222_HP, B224_HP, B225_HP, B226_HP, B256	B221_HP B222_HP	B271_HPG B272_HPG B273_HPG B274_HPG	B707_FBG	B966 B976 B977 B978
<b>M = Stainless Steel</b>	B210_HP/K210_HP B211_HP/K211_HP B212_HP/K212_HP					<b>NEW</b> B707_FBL	B966 B976 B977 B978
<b>K = Cast Iron</b>	B254_HPC/K254_HPC B255_HPC/K255_HPC B256_HPC/K256_HPC	<b>TF</b> B105/K105	B254_HPC/K254_HPC B255_HPC/K255_HPC B256_HPC/K256_HPC	B105/K105	B271_HPG B272_HPG B274_HPG	B707_FBG	B966 B976 B977 B978
<b>N = Non-Ferrous</b>	<b>TX</b> B411/K411	<b>TF</b> B105/K105			<b>NEW</b> B271_HPS B272_HPS B273_HPS B274_HPS	<b>NEW</b> B707_FBS	B966 B976 B977 B978
<b>S = Heat Resistant Alloys, Titanium Alloys</b>	<b>Y-TECH</b> B291_YPL B292_YPL B284/K284 B285/K285 B125/K125					B707_FBL	

## Terms and Conditions

- Offer valid for one solid carbide drill regrind and is not valid in combination with any other promotional offer.
- Products purchased prior to the promotion period or previously reconditioned drills may not be covered under this offer.
- Offer void where prohibited by law. All local, state, and federal laws apply.
- Offer ONLY applies to eligible products.
- Offer valid from 2/1/10 through 9/30/10.
- Other restrictions may apply.
- EDI and Web orders are eligible for this promotion. To ensure proper processing, please add order for 1 ea of MM#4044086 per eligible product on the order. Orders without this material master will still be processed, but there may be a slight delay in shipment of the card.
- Offer subject to product availability.
- Kennametal Inc. reserves the right to alter or cancel this promotion at any time and without further notice.