

Advancing Your Productivity? Here it comes! Your IEMCA BarFeeder.

Your IEMCA BarFeeder will arrive soon. Proper Shipping and Unloading Practices should be observed.

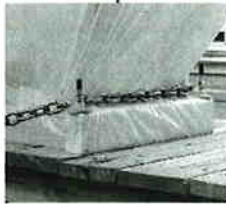
At Hydromat Inc. we take great care in ensuring your new IEMCA BarFeeder is transported in a safe and professional manner. Unfortunately, things can happen between the shipment and delivery day. The right time to discover any shipping damage is *before* signing for the machine. Your help with the receipt and inspection of the equipment, and prompt notification of any damage to IEMCA's Service Department, is critical to our ability to provide any assistance necessary. Please take a few minutes to acquaint yourself with the shipment and handling of our machines and ensure the personnel responsible for the receipt, handling, placement and initial preparation of the bar feeder are familiar with the contents of this package.

HOW YOUR BARFEEDER SHOULD ARRIVE.

UNWRAP THE BARFEEDER FOR A CLOSER LOOK



Your IEMCA Bar Feeder will arrive tarped and either strapped or chained on a flat bed air-ride truck. All drivers are instructed not to place any straps or chains across the top of the machine. In the event this has occurred, leave the load on the truck and do not allow the machine to be untarped until pictures can be obtained. To properly remove the machine from the trailer we recommend either an overhead crane or a medium to heavy duty fork truck. In the event that neither of these are available we strongly recommend the use of a rigging company to safely off load and position your machine. Please note these machines are very top heavy and extreme care should be exercised whenever they are being moved.



SELECT THE PROPER FORK LIFT FOR YOUR MACHINE.

BARFEEDER WEIGHTS

BOSS 332.....	3,000 lbs	TS-560.....	4,750 lbs
BOSS 547.....	3,000 lbs	VIP-70s/80.....	1,500 lbs
MICRO BOSS.....	1,700 lbs	MASTER 880.....	4,500 lbs
GENIUS 112/120...	3,000 lbs	PRA-40/52/100.....	4,000 lbs
TAL-65.....	4,500 lbs	SIR-25/32.....	5,000 lbs
		VacXtract.....	400 lbs

HOW YOUR IEMCA BARFEEDER IS WRAPPED.



Your bar feeder will be skidded (secured in 4 positions) and wrapped in layers of foam, bubble wrap and plastic. A separate accessories box will be located on the skid with the machine. Shipping documentation will be attached to the outside of the machines packaging.



Please read and follow these steps to insure a safe and trouble free IEMCA BarFeeder installation.

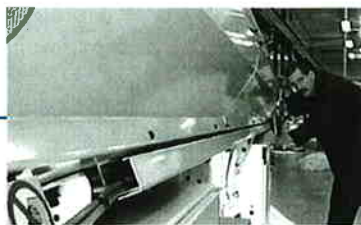
Unwrapping and inspecting the unit while it is still on the truck is the best way to identify any damage before unloading the machine and signing the bill of lading. It is very important that any damage is noted on the bill of lading and initialed by both you the receiver and the driver.

INSPECTION OF YOUR IEMCA BARFEEDER

UNWRAP THE BARFEEDER FOR A CLOSER LOOK



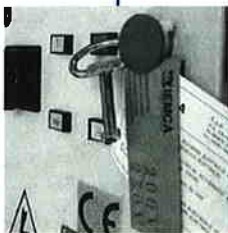
The safe transportation of your bar feeder is the responsibility of the carrier from our dock to yours. Unwrap the unit. Inspect the outside of the machine for cosmetic damage to the sheet metal and finish. Inspect the exterior services for physical integrity (i.e. all hoses and wires still attached).



INSPECT FOR INTERNAL DAMAGE



Your machine should arrive with the initial guide channel and bar pusher installed. Open the hood and visually inspect the interior of the magazine compartment. The key for the electrical and oil cabinets will be tie-wrapped to the front stand. Open both the electrical and oil cabinets and visually inspect for shipping damage.



UNLOADING

HOW TO UNLOAD YOUR BARFEEDER

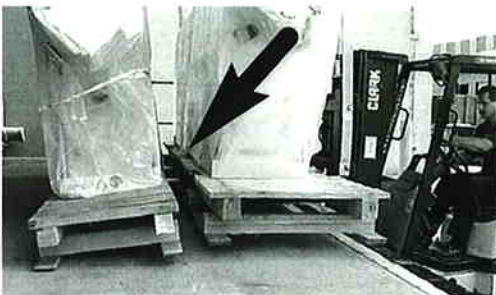
HOW TO UNLOAD USING A FORKLIFT.



When using a forklift be aware that most IEMCA Bar feeders are top heavy. Once removed from the truck they should be transported as far back on the forks and as low to the ground as possible. We always recommend the use of a spotter to assist the forklift operator. Position the truck forks as far apart as possible. Center the forklift on the machine skid and utilize the skids 4" x 4" beams to lift the machine.

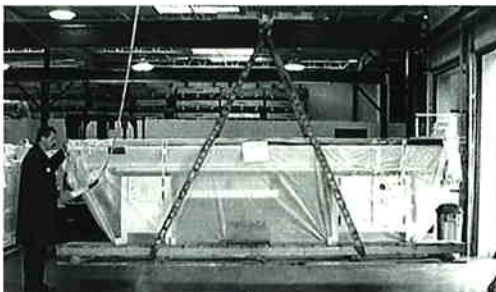


ALWAYS USE A SPOTTER.



There may be more than one machine on the truck bed. In some cases these machines may be located side by side on the truck bed. The bar feeder skids are narrow and it is easy to extend the forks too far through the machine you are lifting. This could cause the machine behind it to tip over. If possible when machines are located side by side on the truck bed, move the machine skid with a pallet mule to create space between the skids.

HOW TO UNLOAD USING A CRANE.



There are two ways the machine may be unloaded utilizing a crane. The first method is by using straps through the machine pallet. When using straps ensure that the straps are fed through the pallet below the machines oil and electrical cabinets. The second method utilizes the machines installed eyebolts. To access the eyebolts the machine must be unwrapped and the magazine hood opened. In either case when lifted with a crane the machine will tilt slightly towards its backside, this is normal.

