



Productivity Inc®

Haas VF-6SS PRE-INSTALLATION CHECKLIST – Rev 1/2009

Installation of your new Haas VF-6SS can be smooth and rapid if preparations are made prior to the delivery of your machine. Any questions regarding machine installation should be directed to our service department for clarification. We hope this checklist will aid in a rapid installation of your new machine. **NOTE: The following must be completed prior to our service technician arriving to install your new machine.**

- Power Requirements for your machine: 230v/3ph/28kVa 100 amps (*460v/3ph/28kVa, 50 Amps) Proper voltage per machine specifications should be ready at machine site. **Do NOT power up machine. A separate earth ground wire of the same conductor size as the input power must be connected to the chassis of the machine; must be supplied from the main plant ground. A local cold-water pipe or ground rod is not sufficient.** *NOTE: 460v requires an Internal or External Transformer.

*****NOTE: If you have purchased the 1000 psi High Pressure Coolant option, you will need a separate power source. 208-230v/3ph/20 Amp circuit is needed for the unit. The CNC does NOT provide the power source. Any questions, please contact our Service Department.*****

- Customer should furnish and have available the proper supply and types of lubricants required for machine operation.

ITEM	CAPACITY	FLUID TYPE
Coolant	95 gallons	Water Soluble, synthetic
Way Lube	2.5 QT	Mobil Vactra #2 (40T w/30k uses DTE25)

You will need to have Coolant and lubricants on hand at the time of installation. Contact our Service Department for more information.

- Air lines should be routed to the machine location and operational for proper air pressure.

The VMC requires a minimum of 100 PSI at 4 cfm (w/optional AAG Auto Air Gun, 10 scfm) at the input to the pressure regulator on the back of the machine. This should be supplied by at least a 2-HP compressor, with a minimum 20-gal tank, that turns on when the pressure drops to 100 PSI. The air must be supplied through a minimum 3/8" hose and fittings must be at least 1/4" NPT.

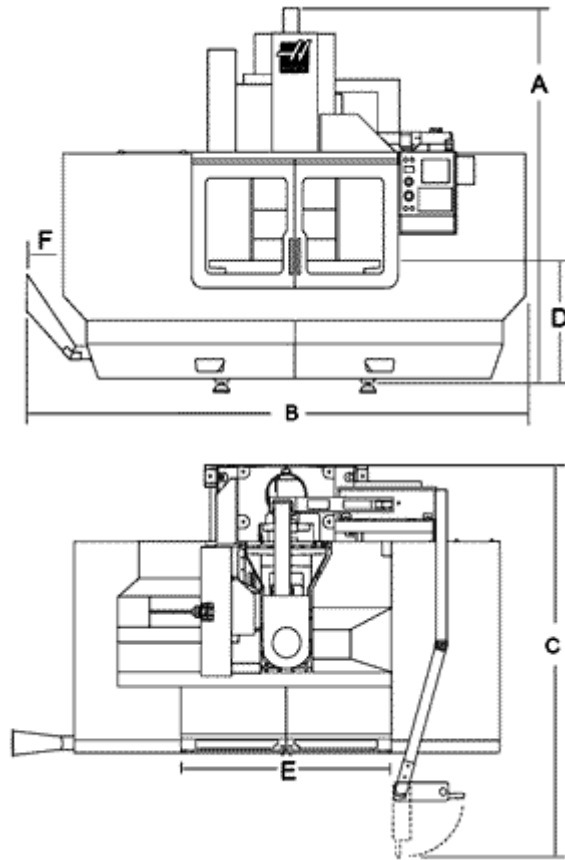
- Machine location should be planned to allow enough room for access panels to be opened and serviced with ease. A minimum of 36" clearance is required around the machine for operator and maintenance access.
- Weight requirements should be checked to insure that the surface below the machine will have sufficient strength for support and stability. The machine must be set on a solid, sound and stable, steel bar-reinforced concrete slab poured directly on the grade. In general, the 6" concrete floor on industrial buildings is suitable for machine placement.
- **The Haas VF-6SS should be moved with a forklift. Notify Hope immediately if you plan to use a crane. Upon arrival of your machine, unpack and immediately check for visible damage – notify Hope if any damages.**

SHIPPING WEIGHT	SHIPPING DIMENSIONS OF MACHINE Requires Double-drop trailer.
25,550 # (skidded)	17' L x 8'6" W x 10'9" H (skidded) (NOTE: 40-Tool SMTc is 11'6" H)
See attached for Operational Dimensions. Oper Wt: 21,000#	

- Remove as much preservative from the machine as possible without having to power up (tables – slides, pulleys, etc.). We recommend mineral spirits to clean. Apply oil when finished to prevent rust.

PLEASE FORWARD THIS TO THE APPROPRIATE PERSON. THANK YOU.

VF-6SS Layout/Dimensions



	Mix View	
A	129 "	
B	178 "	
C	146 "	
D	43 "	
E	69 "	
F	22 "	

