



15150 25th Avenue North, Minneapolis, MN 55447-1981
 Phone 763-476-8600 Fax 763-476-4092
 Service Dept: MN-763-476-4191 IA-319-632-4288 NE-402-330-2323
 Visit us at: www.productivity.com Productivity is ISO 9001:2000 Certified

Productivity Inc®

HAAS OFFICE LATHE PRE-INSTALLATION CHECKLIST – Rev 11/2008

Installation of your new Haas OL-Office Lathe can be smooth and rapid if preparations are made prior to the delivery of your machine. Any questions regarding machine installation should be directed to our service department for clarification. We hope this checklist will aid in a rapid installation of your new machine. **NOTE: The following must be completed prior to our tech arriving at your facility.**

- Proper voltage per machine specifications should be ready at machine site. **Do NOT power up machine.** Power Requirements: 208-240v, Single Phase only, 4.8 kVa, 20 Amps 3-ph (208v) 20** Amp
 **When a 366-428V 50/60 Hz internal transformer is used.

A separate earth ground wire of the same conductor size as the input power must be connected to the chassis of the machine; must be supplied from the main plant ground. A local cold-water pipe or ground rod is not sufficient.

- Customer should furnish and have available the proper supply and types of lubricants required for machine operation.

ITEM	CAPACITY	FLUID TYPE
Coolant	Approx 5 Gallons (when purchasing optional Coolant Tank)	Water Soluble, synthetic

**Your machine will arrive with the Way Lubricant in the machine. You do not need to purchase immediately. You will need to have Coolant on hand at the time of installation.*

- Air lines should be routed to the machine location and operational for proper air pressure.

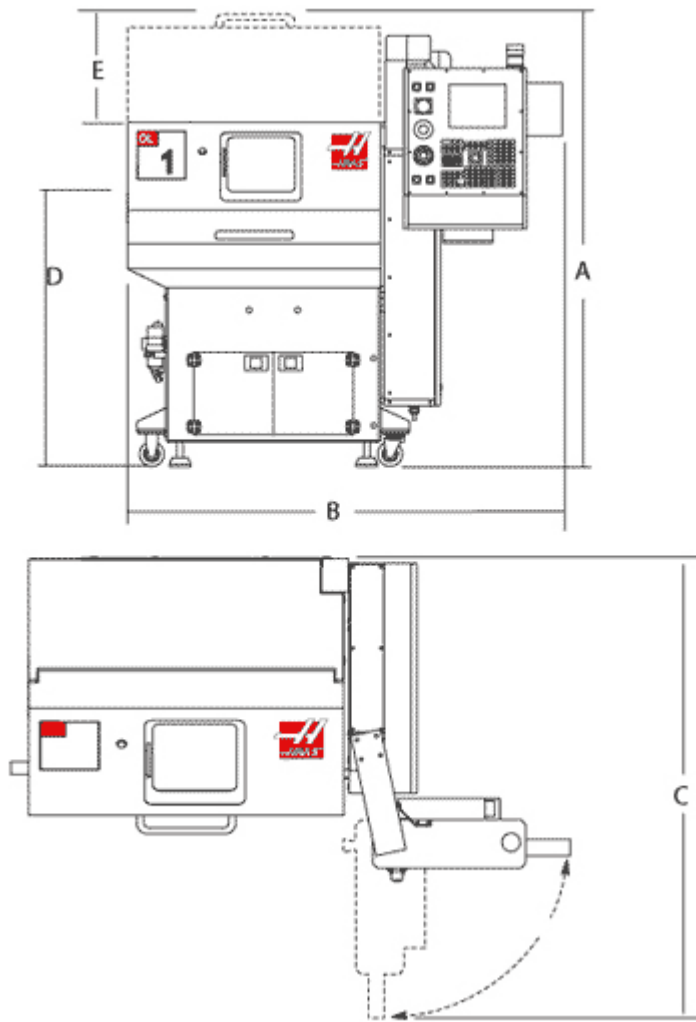
60-120 psi (for optional air collet closer) Consult Operator Manual for more details
--

- Machine location should be planned to allow enough room for access panels to be opened and serviced with ease. *A minimum of 36" clearance around the machine is required for access and maintenance.*
- Weight requirements should be checked to insure that the surface below the machine will have sufficient strength for support and stability. The machine must be set on a solid, sound and stable, steel bar-reinforced concrete slab poured directly on the grade. In general, the 6" concrete floor on industrial buildings is suitable for machine placement.
- **The Haas Office Lathe should be moved with a forklift. Notify Hope immediately if you plan to use a crane. Upon arrival of your machine, uncrate and immediately check for visible damage.**

SHIPPING WEIGHT	SHIPPING DIMENSIONS OF MACHINE
1,400# (skidded/wrapped)	6'5" L x 4'3" W x 6'7" H (on skid/wrapped)
<i>(Operational) Floor Space: See layout below – Allow 36" around the machine for maintenance.)</i>	

- Remove as much preservative from the machine as possible without having to power up (tables – slides, pulleys, etc.). We recommend mineral spirits to clean. Apply oil when finished to prevent rust.

PLEASE FORWARD THIS TO THE APPROPRIATE PERSON. THANK YOU.



	Mix View	
A	79 "	
B	73 "	
C	63 "	
D	38 "	
E	11 "	