



Productivity Inc®

MDC-500 PRE-INSTALLATION CHECKLIST – Rev 01/2009

Installation of your new Haas MDC-500 can be smooth and rapid if preparations are made prior to the delivery of your machine. Any questions regarding machine installation should be directed to our service department for clarification. We hope this checklist will aid in a rapid installation of your new machine. **NOTE: The following must be completed prior to our service technician arriving at your facility.**

- Power Requirements for your machine: 230v/3ph/14kVa, 50 amps (460*v/3ph/14kVa, 25 Amps)
 Proper voltage per machine specifications should be ready at machine site. **Do NOT power up machine. A separate earth ground wire of the same conductor size as the input power must be connected to the chassis of the machine; must be supplied from the main plant ground. A local cold-water pipe or ground rod is not sufficient. *460v will require an Internal or External Transformer.**

*****NOTE: If you have purchased the 1000 psi High Pressure Coolant option, you will need a separate power source. 208-230v/3ph/20 Amp circuit is needed for the unit. The CNC does NOT provide the power source. Any questions, please contact our Service Department.*****

- Customer should furnish and have available the proper supply and types of lubricants required for machine operation.

ITEM	CAPACITY	FLUID TYPE
Coolant	55 Gal (Optional 80 Gal available)	Water Soluble, synthetic (NON-FLAMMABLE)
Way Lube	80 ounces	Mobil Vactra #2

You will need to have coolant and way lubricants on hand at time of installation. Contact our Service Department with any questions.

- Air lines should be routed to the machine location and operational for proper air pressure.

The Horizontal Machining Center requires a minimum of 100 PSI at 9 cfm at the input to the pressure regulator on the back of the machine. This should be supplied by at least a 2-HP compressor, with a minimum 20-gal tank, that turns on when the pressure drops to 100 PSI. The air must be supplied through a minimum ½” – 1” diameter air line and fittings must be at least ¼” NPT.

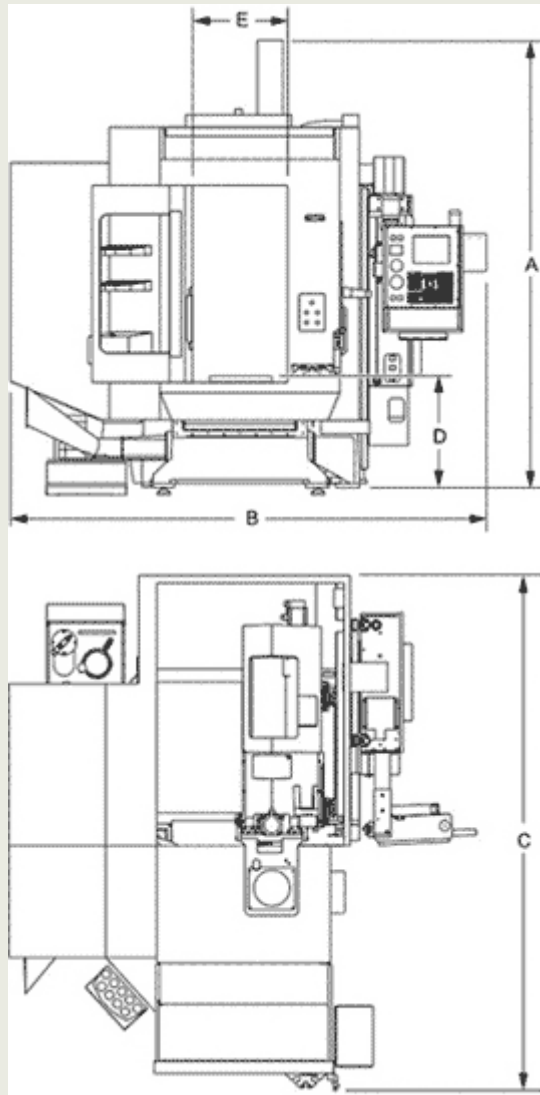
- Machine location should be planned to allow enough room for access panels to be opened and serviced with ease. **A minimum of 36” clearance is required around the machine for operator and maintenance access.**
- Weight requirements should be checked to insure that the surface below the machine will have sufficient strength for support and stability. The machine must be set on a solid, sound and stable, steel bar-reinforced concrete slab poured directly on the grade. In general, the 6” concrete floor on industrial buildings is suitable for machine placement.
- **NOTE: THE HAAS HMC is best moved using a forklift. If you plan to use a crane, you will need a lifting kit (call our Service Department or Hope Riska 763-742-1275 for more information). Upon arrival of your machine, uncrate and immediately check for visible damage.**

SHIPPING WEIGHT	SHIPPING DIMENSIONS OF MACHINE
14,780# (Skidded/Wrapped) 700# (Chip Conveyor)	12’7” L x 10” W x 9’7” H (Machine Skidded/Packed) **NEEDS O/W PERMITS** 7’6” L x 2’8” W x 3’3” H (Chip Conveyor Skidded/Packed)
<i>Operational Dimension: 14,000#, See attached for floor space requirements/layout. Allow 36” around the machine for operator/maintenance access.</i>	

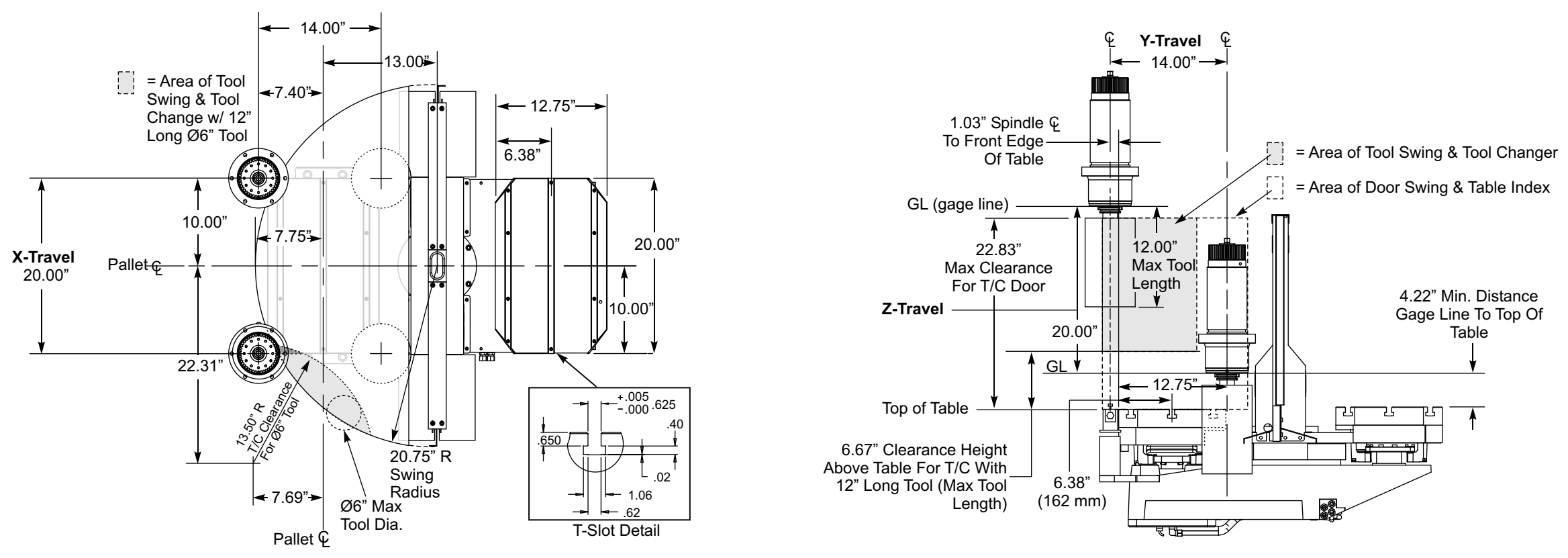
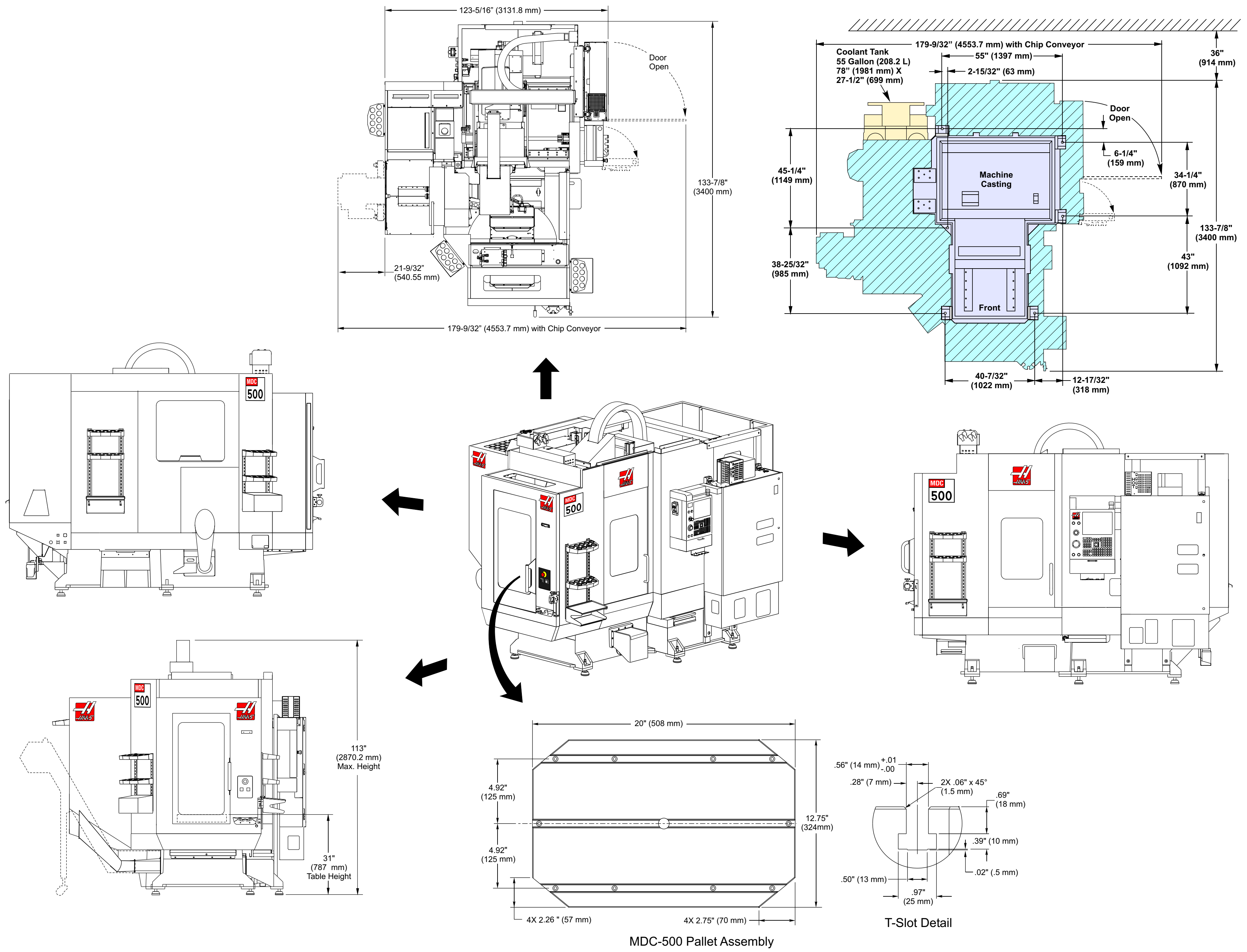
- Remove as much preservative from the machine as possible without having to power up (tables – slides, pulleys, etc.). We recommend mineral spirits to clean. Apply oil when finished to prevent rust.

PLEASE FORWARD THIS TO THE APPROPRIATE PERSON. THANK YOU.

MDC-500 Layout/Floor Space Dimensions



	Mix View	
A	113 "	
B	124 "	
C	134 "	
D	31 "	
E	24 "	



Drawing Name: MDC-500_Thin Pendant Machine Views.cdr
 Network path: I:\Graphics\Mill Drill\MDC-500
 Last Updated: 12/08/08
 Drawn By: G. Grajeda
 Change Description:
 First Release

MDC-500 Work Envelope